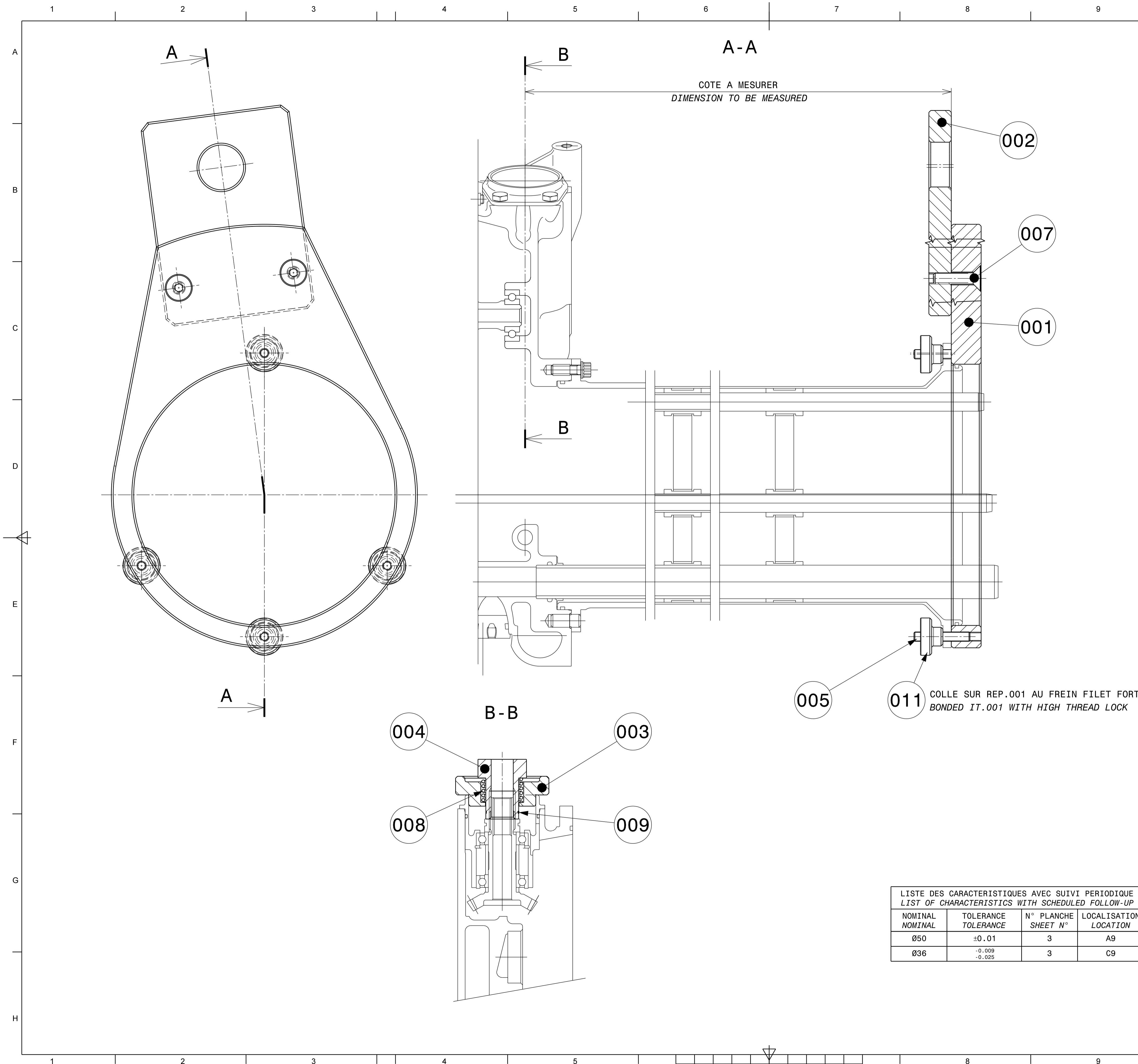


FICHE ARTICLE / Product data sheet**(F0228)****8814055000****Version D****OUT DE MESURE**

Version GEODE de l'Article / Geode Part Version :	D Engineering
Désignation anglaise / English designation :	INSPECTION TOOLING
Type d'article / Item type :	Outilage de production - conception TM
Unité / Unit :	pièce
Article de configuration / Configuration article :	Non
Sujet à péremption / Subject to cure date :	Non
Type de composition / Assembly type :	Composant
Classification / Classification :	Catégorie 3 groupe 1
Masse (kg) / weight (kg) :	2.7
Durée limite de stockage (jours) / Storage limit (days) :	-1

DOCUMENTS DE REFERENCE / Reference documents

ARTICLE DEFINI SELON LE DOCUMENT ST_02100 : Normes, d'application obligatoire pour l' interprétation des dessins TURBOMECA



MODIFICATIONS	INDICE INDEX
MODIFIE REP.001 POUR FIXATION SUPPORT DE MONTAGE TM1484G001. <i>MODIFIED IT.001 FOR ATTACHMENT ASSEMBLY SUPPORT TM1484G001.</i>	A
AJOUTE REP.010. <i>ADDED IT.010.</i>	B
REDESSINE PLAN EN CAO - SUPPRIME REP.006 ET REP.010 - AJOUTE REP.011. <i>REDRAWN DRAWING IN CAD - DELETED IT.006 AND IT.010 - ADDED IT.011.</i>	C
AJOUTE TABLEAU SUIVI PERIODIQUE ET TRADUCTION EN ANGLAIS. <i>ADDED TABLE OF SCHEDULED FOLLOW-UP AND TRANSLATION INTO ENGLISH.</i>	D

ALL DIMENSIONS ARE IN MILLIMETERS

SSE DE L'OUTILLAGE: 2.7Kg
TOOL WEIGHT: 2.7Kg

S/P	051	1	ETIQUETTE LABEL	TM	8815099808
	050	1	COFFRET DE RANGEMENT 320x200x100 STORAGE CASE 320x200x100	LHOTELLIER	LSX 20-852-301
				OU TM OR TM	9678500180
3	011	3	ECROU MOLETE KNURLED NUT M5	VOIR DETAIL REFER TO DETAIL	
	010	1	CENTRAGE Ø29 CENTERING PIN Ø29	35NCD16	R:1600-1800MPa
	009	1	CIRCLIPS EXTERIEUR Ø18x1.2 OUTER CIRCLIP Ø18x1.2	STD OU TM STD OR TM	9744018200
	008	1	RESSORT ØEXT.: 22 ØC: 1.6 LG.: 25 SPRING ØOUTER: 22 ØC: 1.6 LG.: 25	VANEL	C.220.160.0250.A
	007	2	VIS FHC M6-25 SCREW FHC M6-25	STD	
	006	3	ECROU MOLETE A SERRAGE RAPIDE M5 QUICK RELEASE KNURLED NUT M5	VOIR DETAIL REFER TO DETAIL	
	005	3	TIGE FILETEE M5x30 THREADED ROD M5x30	STD	
3	004	1	ECROU NUT	UE12P	
3	003	1	CENTRAGE Ø36 CENTERING PIN Ø36	35NCD16	R:1600-1800MPa
2	002	1	PLAQUE PLATE	15CDV6	R:1000-1150MPa
2	001	1	BRIDE FLANGE	15CDV6	R:1000-1150MPa

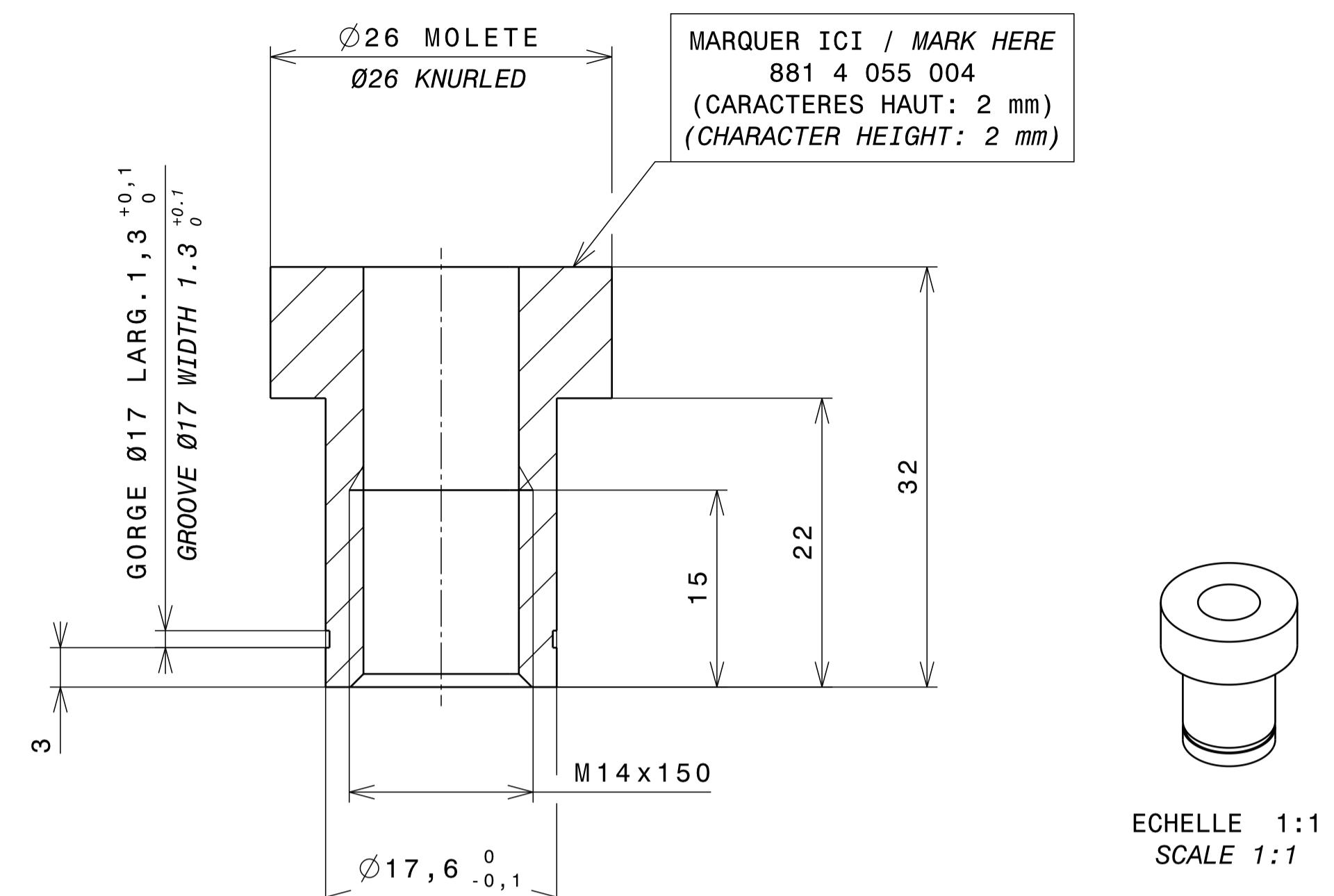
LISTE DES CARACTERISTIQUES AVEC SUIVI PERIODIQUE <i>LIST OF CHARACTERISTICS WITH SCHEDULED FOLLOW-UP</i>			
NOMINAL <i>NOMINAL</i>	TOLERANCE <i>TOLERANCE</i>	N° PLANCHE <i>SHEET N°</i>	LOCALISATION <i>LOCATION</i>
Ø50	±0.01	3	A9
Ø36	-0.009 +0.005	3	C9

CATIA V5 V5 Software	LE: 04/03/06		
	MACHINE / ENGINE ARRIEL 1 & 2	DESIGNATION PIECE / PART DESCRIPTION MODULE BOITE ACCESSOIRES ACCESSORY BOX MODULE	N° PIECE / 7 0BM 01
DESIGNATION OUTILLAGE			
OUTILLAGE RELEVE DE COTES			

TOOL NAME

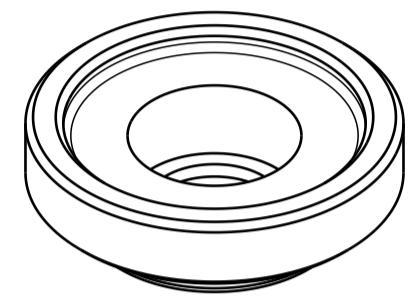
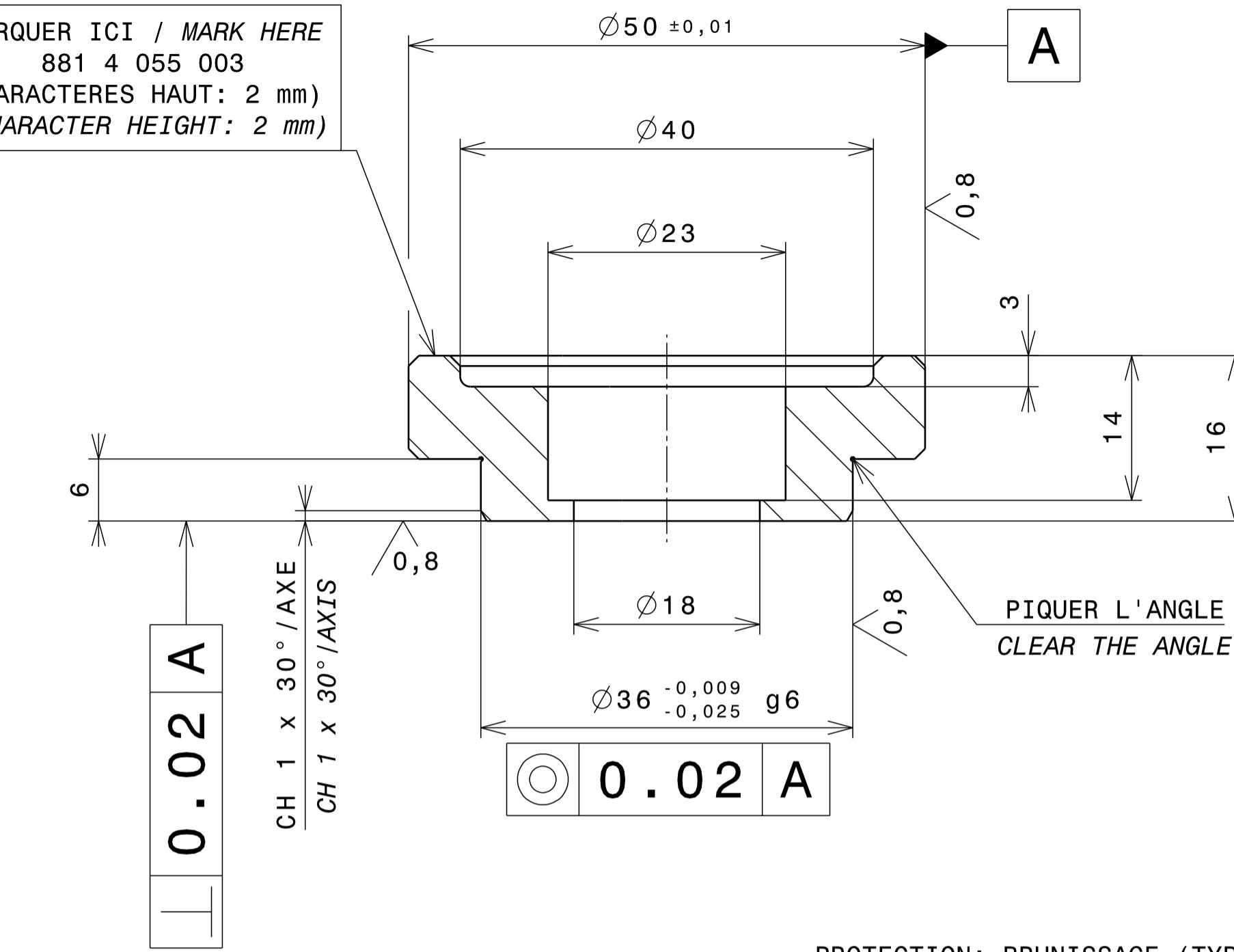
MEASURING TOOL

Plan dessiné à <i>Drawing draw</i>	COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					DATE: 04/03/06
	ECHELLE <i>SCALE</i> 1/1	 Turbomeca <i>Groupe SAFRAN</i>	CODE FABRICANT F0228 / MANUFACTURER CODE :		B <i>MACHICOTE</i> DATE: 09/11/05	
	FORMAT <i>SIZE</i> A1	881 4 055 000			PLANCHE <i>SHEET</i> 1/3	A <i>ESCOULA</i> DATE: 23/08/01
10	11			12	/ <i>FOUCHET</i> DATE: 02/07/80	



CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARETES VIVES PAR CH. 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0.5 AT 45°

ECROU	UE12P	USINAGE / MACHINING		ECHELLE SCALE 2.5/1	E.M.H. 23/08/01	
		✓	✓			
NUT		881 4 055 004			IND IND	



ECHELLE 1:1
SCALE 1:1

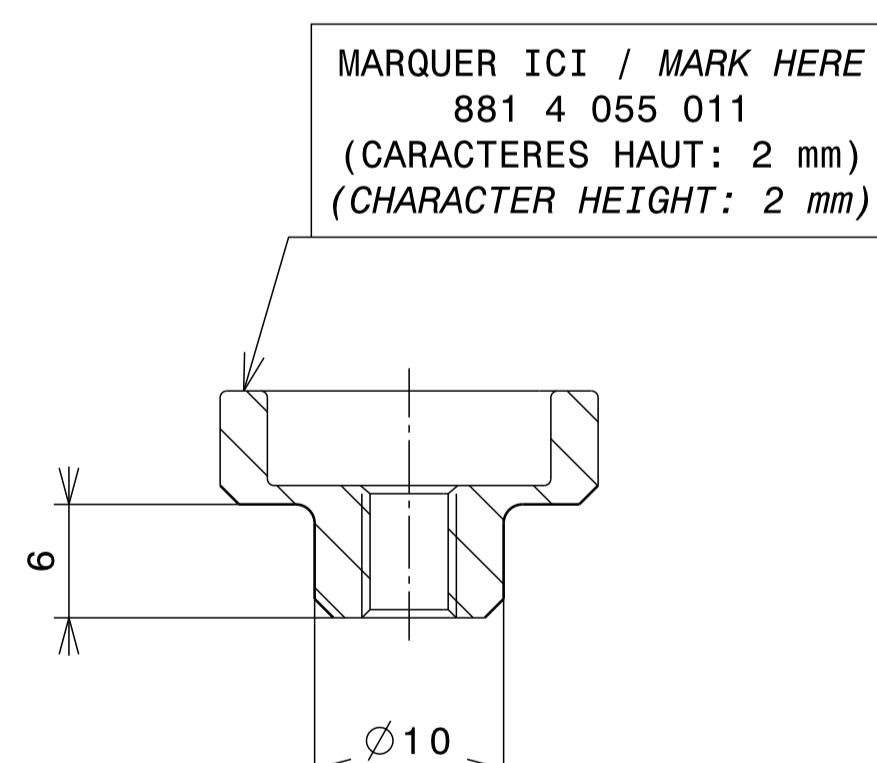
PROTECTION: BRUNISSAGE (TYPE PENTRATE) SAUF 0,8
PROTECTION: BURNISHING (PENTRATE TYPE) EXCEPT 0.8
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°
CASSER LES ARETES VIVES PAR CH. 0,2 A 0,5 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.5 AT 45°

CENTRAGE Ø36	35NCD16	USINAGE / MACHINING (0.8)	3.2	ECHELLE SCALE 2/1
	R:1600-1800MPa			
CENTERING PIN Ø36	.	881 4 055 003		

MODIFICATIONS	INDICE INDEX
PIECE NOUVELLE. <i>NEW PART.</i>	C



ECHELLE 1:1
SCALE 1:1



RAYONS NON COTES: R 1
NON-DIMENSIONED RADII: R 1
CHANFREINS NON COTES: 1 A 45°
NON-DIMENSIONED CHAMFERS: 1 AT 45°

ECROU MOLETE	ECROU MOLETE MODIFIE	USINAGE / MACHINING 3.2	ECHELLE SCALE 2.5/1	F.PECOSTE 04/03/06
	NLM 06010-105			
KNURLED NUT	MODIFIED KNURLED NUT	881 4 055 011	INDICE INDEX C	
	NLM 06010-105			

V5 Software	DESSINE PAR: DRAWN BY: F.PECOSTE LE: 04/03/06	VERIFIE PAR: APPROVED BY: B.ESCOULA	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
	MACHINE / ENGINE	DESIGNATION PIECE / PART DESCRIPTION MODULE BOITE ACCESSOIRES	N° PIECE / PART NUMBER:

MACHINE / ENGINE ARRIEL 1 & 2	DESIGNATION PIECE / PART DESCRIPTION MODULE BOITE ACCESSOIRES ACCESSORY BOX MODULE	N° PIECE / PART NUMBER: 7 0BM 01 310 0
DESIGNATION OUTILLAGE		
OUTILLAGE RELEVE DE COTES		
TOOL NAME		
MEASURING TOOL		
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION <i>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR</i>		

<i>Plan dessiné à</i> <i>Drawing draw</i>	<i>COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</i>			
	ECHELLE SCALE /	 Turbomeca Groupe SAFRAN	CODE FABRICANT F0228 / MANUFACTURER CODE :	
	FORMAT SIZE A1	881 4 055 000	PLANCHE SHEET 3	